

	MAX. FRAME SIZE (IN.)	IMPACT
Double Hung	45 1/2 × 80 7/16	NO
Studio	77 1/2 x 80 7/16	NO
	APPLICABLE FOR SINGLE UI	NITS ONLY

FRAME ANCHOR REQUIREMENTS TABLE		
FRAME/CLIP TO OPENING FASTENER TYPE	MINIMUM EMBED	MINIMUM EDGE DIST.
#10 PFH screws into frame and wood substrate	1-1/4"	See pg. 3
#8 PFH Zinc treated screws into clip and wood substrate at an angle	1-1/2"	
#8 PFH Zinc treated screws into clip and frame	FULL	See pg. 2

(Installation Clips installed reversed)

Qty. of 2 at the mull ends

EXTERIOR ELEVATION

installation method		on welliou
	Installation Clips	Screws thru the Frame
	STUDIO Side = 13-13/32" from corners and on center Head & Sill = 12-15/16" from corners and on center	STUDIO Side = #10 PFH screws spaced 8-15/16" from corners and on center Head & Sill = #10 PFH screws spaced 9-11/16" from corners and on center
	DOUBLE HUNG Side = 13-13/32" from corners and on center Head = 15-3/16" from corners and on center Sill = None	DOUBLE HUNG Side = #10 PFH screws spaced 9" from corners and on center Head = #10" PFH screws spaced 15-3/16" from corners and on center Sill = None

Installation Method

GENERAL NOTES

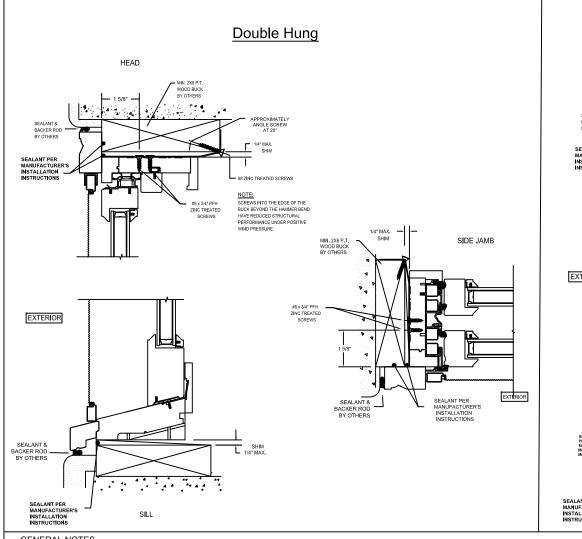
- 1. These units have been tested, analyzed, Hallmark certified, and FBC approved.
- 2. Bucking, openings, and bucking fasteners must be properly designed and installed to transfer wind loads to the structure. The unit was tested with 1/2" rough opening gap.
- 3. These units were tested with ponderosa pine bucks, Florida building code requires preservative treated southern pine bucks.
- 4. All hardware and fasteners shall be in accordance with these drawings and may not vary unless specifically mentioned on the drawings.
- 5. These units have been tested in accordance with and meet the requirements of the Florida Building Code.
- 6. Impact shutters are required only with non-impact units.
- 7. All anchors shall be installed as specified on these drawings. Specified embedment base material shall be beyond wall finish or stucco.
- 8. Testing of one wood species covers all other species with an equal or higher modulus of elasticity and modulus of rupture.
- 9. Testing of primed covers testing of clad as long as cladding is not structural (extruded), or wraps around the gasket.
- 10. Testing of windows and doors with a given width and thickness of solid stiles and rails, covers products with wider and thicker solid stiles and rails provided that construction details are consistent.
- 11. Any fixed geometric shape that fits within the tested/approved size for a particular product type is qualified by the rectangular shape(s) provided that the frame, sash, panels, components, and construction remain the same.
- 12. All fixed shaped units must fit inscribed into the allowable rectangular units and be governed by allowable design pressure or the respective rectangular unit.
- 13. Shims need to be located a maximum of 4" from each corner and a maximum of 4" from each anchor location.

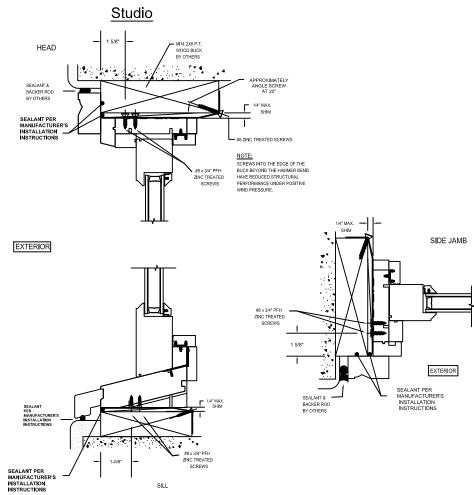


1323 South 11th Ave. Wausau, WI 54401 715-842-5666

Heritage Series Sterling Double Hung with Studio

FL# 10398		R&D No. 12115
	Revision	Drawn By: MKL
Α	10/3/2016 MKL	Date: 7/21/2015
В	SES 12/17/20	Sheet: 1 of 3
С		Drawing No. 12115





GENERAL NOTES

Installation Clip Installation

- 1. These units have been tested, analyzed, Hallmark certified, and FBC approved.
- 2. Bucking, openings, and bucking fasteners must be properly designed and installed to transfer wind loads to the structure. The unit was tested with 1/2" rough opening gap.
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- 12. All fixed shaped units must fit inscribed into the allowable rectangular units and be governed by allowable design pressure or the respective rectangular unit.
- 13. Shims need to be located a maximum of 4" from each corner and a maximum of 4" from each anchor location.
- 14. Testing of a combination assembly qualifies the individual units of that assembly with width & height less than or equal to the individual test unit size. Anchorage of the individual units shall be at all perimeter locations in accordance with these drawings.



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FL# 10398	R&D No. 12115
Revision	Drawn By: SES
А	Date: 12/17/20
В	Sheet: 2 of 3
С	Drawing No. 12115A

Double Hung HEAD WOOD BUCK BACKER ROD SEALANT PER MANUFACTURER'S INSTALLATION __ INSTRUCTIONS #10 PFH WOOD OR SMS PFH CARBON STEEL HOT DIP GALVANIZED SCREW SIDE JAMB MIN. 2X6 P.T. WOOD BUCK BY OTHERS EXTERIOR EXTERIOR SEALANT & MANUFACTURER'S BACKER ROD INSTALLATION BY OTHERS SEALANT & BACKER ROD BY OTHERS SEALANT PER MANUFACTURER'S SILL INSTALLATION INSTRUCTIONS **GENERAL NOTES**

Studio HEAD SEALANT & BACKER ROD SEALANT PER MANUFACTURER'S INSTRUCTIONS SIDE JAMB EXTERIOR EXTERIOR SEALANT PER MANUFACTURER'S INSTALLATION BACKER ROD #8 x 3/4" PFH SEALANT PER MANUFACTURER'S INSTALLATION SILL

Screw Installation

- 1. These units have been tested, analyzed, Hallmark certified, and FBC approved.
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